



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

D2570
Job Sheet 177253



Part No: D2570

Job Qty: 200 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/9/18

Job Tracking No:

Due Date: 5/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP E 02.08.29 Re-format; Removed finishing; Material change KJ IPP F 07.07.06 rev B dwg EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	200 Ea		5/23/18	0.00	0.00	Start Up Machining		2018/06/15
100	Hardinge	200 pcs		5/23/18	0.01	7.69	Hardinge		2018/06/15
110	QC	200 pcs		5/23/18	0.00	0.00	QC2		2018/06/15
120	QC	200 pcs		5/23/18	0.00	0.00	QC8		2018-06-18
130	Packaging	200 pcs		5/23/18	0.00	0.00	Packaging3		JUN 19 2018
140	QC21-SA	200 Ea		5/23/18	0.00	0.00	QC21		2018-06-19

Part Op 100 - Machine as per folio FA258
Descriptions: 130 - LOCATION : ST008

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	13.2000 ft (.066 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	13	72	0



Container No: S081628



Part: D2570

Job No: 177253

Serial No/Batch: S081628

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/15/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.800inches $\pm$ 0.010	0.810 0.790		
2	Bushing	0.060inches $\pm$ 0.005	0.065 0.055		
3	Bushing	0.010inches + 0.010 - 0.000	0.020 0.010		
4	Bushing	0.425inches + 0.000 - 0.002	0.425 0.423		
5	Bushing	0.257inches + 0.006 - 0.001	0.263 0.256		
6	Bushing	0.750inches $\pm$ 0.010	0.760 0.740		
7	Bushing	0.030inches $\pm$ 0.010	0.040 0.020		
8	Bushing	20.000Degrees $\pm$ 0.000	20.000 20.000		

Plex 5/9/18 8:49 AM Dart.Gagnon.Michelle